



## Basic features

Additional features	Weld immune
Approval/Conformity	CE UKCA cULus WEEE
Basic standard	IEC 60947-5-2

## Display/Operation

Function indicator	yes
Power indicator	no

## Electrical connection

Connection	M12x1-Male, 4-pin, A-coded
Polarity reversal protected	yes
Protection against device mix-ups	yes
Short-circuit protection	yes

## Electrical data

Load capacitance max. at $U_e$	0.5 $\mu$ F
Magnetic field strength, interference field	100 kA/m
Min. operating current $I_m$	0 mA
No-load current $I_o$ max., damped	9 mA
No-load current $I_o$ max., undamped	6 mA
Operating voltage $U_b$	10...30 VDC
Output resistance $R_a$	33.0 kOhm + D
Protection class	II
Rated insulation voltage $U_i$	250 V AC
Rated operating current $I_e$	200 mA
Rated operating voltage $U_e$ DC	24 V
Rated short circuit current	100 A
Ready delay $t_v$ max.	15 ms
Residual current $I_r$ max.	20 $\mu$ A
Ripple max. (% of $U_e$ )	10 %
Switching frequency	50 Hz
Utilization category	DC -13
Voltage drop static max.	2.5 V

## Environmental conditions

Ambient temperature	5...60 °C
Contamination scale	3
EN 60068-2-27, Shock	Half-sinus, 30 $g_n$ , 11 ms
EN 60068-2-6, Vibration	55 Hz, amplitude 1 mm, 3x30 min
IP rating	IP67
Magnetic field immune	magnetic field immune (AC/DC)

## Interface

Switching output	PNP normally open (NO)
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Inductive Sensors  
**BES M18MI-PSC70B-S04G-W**  
Order Code: **BES02KC**



**Material**

Housing material	Brass, PTFE coated
Material sensing surface	LCP/PTFE

**Mechanical data**

Dimension	Ø 18 x 65 mm
Installation	for flush mounting
Size	M18x1
Tightening torque	12 Nm

**Range/Distance**

Assured operating distance Sa	5.6 mm
Hysteresis H max. (% of Sr)	20.0 %
Rated operating distance Sn	7 mm
Real switching distance sr	7 mm
Repeat accuracy max. (% of Sr)	5.0 %
Switching distance marking	■ ■
Temperature drift max. (% of Sr)	15 %
Tolerance Sr	±10 %

**Remarks**

The sensor is functional again after the overload has been eliminated.

**Connector Drawings**



**Wiring Diagrams**

